



SERVICE MANUAL

Order No. FL0911008V1.1

Front Load Washing Machine

MODEL: HW50-1010W HW50-1010S





WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death

©2009 Front Load Washing Machine All rights reserved. Unauthorized copying and distribution is a violation of law.

Contents

Chapter 1 General Information	4
1-1. General Guidelines	4
1-2. Caution and Warning symbols	4
1-3. Function indication symbols	4
Chapter 2 Product Feature	5
2-1. Features	5
2-2. Specification	5
Chapter 3 Matters needing attention	8
3-1. Safety	8
3-2. During Use	9
Chapter 4 Operational Guidance	1 0
Chapter 5 Program Introduction	1 2
Chapter 6 Washing Mathods	1 3
6-1. Loading	1 3
6-2. Adding detergent	1 3
6-3. Selecting washing program	1 3
Chapter 7 Appearance brief introduction	1 4
7-1. Name of parts	1 4
7-2. Net dimension	1 5
Chapter 8 Disassembly and Installation	1 6

HW50-1010W/HW50-1010S

8-1. Remove packing materials	1 6
8-2. Dismantle packing bolts	1 6
8-3. Adjusting the washing machine	1 7
8-4. Joining the Inlet Hose to the Washing Machine	1 7
8-5. Drainage Hose	1 7
8-6. Connecting to the Power Supply	1 9
Chapter 9 Wiring circuit and Self check	2 0
9-1. Wiring circuit	2 0
9-2. Self check	2 1
Chapter 10 Error Display and troubleshooting	2 2
10-1. Error Display	2 2
10-2. Examination & Troubleshooting	2 6
10-2-1. Display nothing	2 6
10-2-2. No water inletting	2 7
10-2-3. No draining	2 8
10-2-4. Abnormal noise and vibration	2 8
10-2-5. Water leaking	2 9
Chanter 11 Maintenance	3.0

Chapter 1 General Information

1-1. General Guidelines

When servicing, observe the original lead dress. If a short circuit is found, replace all parts which are overheated or damaged by the short circuit. After servicing, see to it that all the protective devices such as insulation barriers, insulation papers shields are properly installed. Confirm that the screws, parts and wiring which were removed in order to service are put in the original positions, or whether there are the portions which are deteriorated around the service places serviced or not. And be sure safety of that.

1-2. Caution and Warning symbols

(You will see them in "Matters needing attention")



Any instructions in this service manual with this "Warning "sign must be followed strictly.



To prevent damage to the washing machine, any instructions in this manual with this "Stop "sign must be followed strictly.

1-3. Function indication symbols

(You will see them in the specification table)



Signify the washing machine has this function.

Signify the washing machine doesn't have this function.

Chapter 2 Product Feature

2-1. Features

(1). 300mm diameter porthole, door may be open at a 180 degrees.

Facilitate view of wash process, facilitate unloading and easy to use with large port.

(2). Class A energy-saving

Scientific design for tub can reduce the use of water heavy during washing, consequently upgrade the energy efficiency class to A,also use scientific washing

(3). Multi-gear speed controller

According to different costuming, you can select corresponding spin speed, from 0 to 1400 rpm.

(4). Unique gasket design featuring no residual water hidden inside.

By the unique gasket, washing machine can left no residual water hidden between outer drum and front board.

2-2. Specification

	washing machines	HW50-1010W/S
1	Product identification	

HW50-1010W/HW50-1010S

	Description of appliance		Washing machine		
	Type of appliance(FS = standing, BI = built-in)		FS		
	Supplier own brand		Haier		
	Supplier bar code (Europe)	EAN	Tidici		
	Commercial Brand / Model	LAIN			
		FANI	TBC		
2	Commercial bar code	EAN	IBC		
۷.	Key-Features				
	Energy efficiency class		A		
	Washing performance class		В		
	Spin efficiency class		С		
	Programs	n°	11		
	Capacity	Kg	5		
	Spin speed (max.)	rpm	1000		
	Noise level (sound pressure level)	dB(A)	71		
	Energy consumption per wash circle	kWh	1.14		
	Water consumption per wash cycle	I	49		
	Annual average energy consumption *	kWh	190		
	Annual average water consumption*	I	10800		
	Residual dampness (spin result)	%	54%		
	Adjustable thermostat (water temp. adjust from - to)	°C	90 -※		
	Drum capacity dry laundry / water	kg / I	5/42		
	Auto water level adjust (depending on volume of filled in laundry)	AWL	I		
	Washing time (max.)	min	196		
	Washing temperatures (program-controlled)	°C	30/40/ 60 /90		
	Certification's (CE)		CE		
	Approvals (VDE/GS / TÜV/GS / IMQ)		VDE/GS (Rhl.)		
	* per average 200 wash cycles (EN50242) T= COLD				
^					
3.	Basics data				
3.	Basics data Unit dimensions (H x W x D)	mm	850*595*520		
3.	Unit dimensions (H x W x D)		850*595*520 65		
3.	Unit dimensions (H x W x D) Net weight	kg	65		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency	kg V/Hz	65 220V-240V~/50Hz		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity)	kg	65 220V-240V~/50Hz 2000/10		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable	kg V/Hz	65 220V-240V~/50Hz 2000/10 I/I		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control M = electromechanical, E = electronic, F = fuzzy	kg V/Hz	65 220V-240V~/50Hz 2000/10 I/I E		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control M = electromechanical, E = electronic, F = fuzzy Drum S = stainless steel / Z = zinc coated	kg V/Hz	65 220V-240V~/50Hz 2000/10 I/I E S		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control M = electromechanical, E = electronic, F = fuzzy Drum S = stainless steel / Z = zinc coated Tub P = Polyprop./ S = stainless steel	kg V/Hz	65 220V-240V~/50Hz 2000/10 I/I E		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control M = electromechanical, E = electronic, F = fuzzy Drum S = stainless steel / Z = zinc coated Tub P = Polyprop./ S = stainless steel Door:	kg V/Hz	65 220V-240V~/50Hz 2000/10 I/I E S		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control M = electromechanical, E = electronic, F = fuzzy Drum S = stainless steel / Z = zinc coated Tub P = Polyprop./ S = stainless steel Door: aesthetic (R = round, Y = big eye, Q = square)	kg V/Hz W / A	65 220V-240V~/50Hz 2000/10 I/I E S P		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control M = electromechanical, E = electronic, F = fuzzy Drum S = stainless steel / Z = zinc coated Tub P = Polyprop./ S = stainless steel Door: aesthetic (R = round, Y = big eye, Q = square) Diameter	kg V/Hz	65 220V-240V~/50Hz 2000/10 I/I E S P		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control M = electromechanical, E = electronic, F = fuzzy Drum S = stainless steel / Z = zinc coated Tub P = Polyprop./ S = stainless steel Door: aesthetic (R = round, Y = big eye, Q = square) Diameter Outer door frame S= stainless steel / M = metal / P = plastic	kg V/Hz W / A	65 220V-240V~/50Hz 2000/10 I/I E S P R 30 P		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control M = electromechanical, E = electronic, F = fuzzy Drum S = stainless steel / Z = zinc coated Tub P = Polyprop./ S = stainless steel Door: aesthetic (R = round, Y = big eye, Q = square) Diameter Outer door frame S = stainless steel / M = metal / P = plastic Inner door G = glass / P = plastic	kg V/Hz W / A	65 220V-240V~/50Hz 2000/10 I/I E S P R 30 P G		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control M = electromechanical, E = electronic, F = fuzzy Drum S = stainless steel / Z = zinc coated Tub P = Polyprop./ S = stainless steel Door: aesthetic (R = round, Y = big eye, Q = square) Diameter Outer door frame S = stainless steel / M = metal / P = plastic Inner door G = glass / P = plastic Detergent compartments	kg V/Hz W / A	65 220V-240V~/50Hz 2000/10 I/I E S P R 30 P		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control M = electromechanical, E = electronic, F = fuzzy Drum S = stainless steel / Z = zinc coated Tub P = Polyprop./ S = stainless steel Door: aesthetic (R = round, Y = big eye, Q = square) Diameter Outer door frame S = stainless steel / M = metal / P = plastic Inner door G = glass / P = plastic Detergent compartments Removable compartment for liquid detergent	kg V/Hz W / A cm	65 220V-240V~/50Hz 2000/10 I/I E S P R 30 P G		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control M = electromechanical, E = electronic, F = fuzzy Drum S = stainless steel / Z = zinc coated Tub P = Polyprop./ S = stainless steel Door: aesthetic (R = round, Y = big eye, Q = square) Diameter Outer door frame S = stainless steel / M = metal / P = plastic Inner door G = glass / P = plastic Detergent compartments Removable compartment for liquid detergent Delay timer (from - to)	kg V/Hz W / A	65 220V-240V~/50Hz 2000/10 I/I E S P R 30 P G		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control M = electromechanical, E = electronic, F = fuzzy Drum S = stainless steel / Z = zinc coated Tub P = Polyprop./ S = stainless steel Door: aesthetic (R = round, Y = big eye, Q = square) Diameter Outer door frame S = stainless steel / M = metal / P = plastic Inner door G = glass / P = plastic Detergent compartments Removable compartment for liquid detergent Delay timer (from - to) Self cleaning suds pump	kg V/Hz W / A cm	65 220V-240V~/50Hz 2000/10 I/I E S P R 30 P G 3		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control	kg V/Hz W / A cm	65 220V-240V~/50Hz 2000/10 I/I E S P R 30 P G 3 /-		
3.	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control M = electromechanical, E = electronic, F = fuzzy Drum S = stainless steel / Z = zinc coated Tub P = Polyprop./ S = stainless steel Door: aesthetic (R = round, Y = big eye, Q = square) Diameter Outer door frame S = stainless steel / M = metal / P = plastic Inner door G = glass / P = plastic Detergent compartments Removable compartment for liquid detergent Delay timer (from - to) Self cleaning suds pump Water inlet hose cold water / hot water Water drain hose / -support	kg V/Hz W / A cm n°	65 220V-240V~/50Hz 2000/10 I/I E S P R 30 P G 3		
	Unit dimensions Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control	kg V/Hz W / A cm	65 220V-240V~/50Hz 2000/10 I/I E S P R 30 P G 3 /-		
	Unit dimensions Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control	kg V/Hz W / A cm n° h	65 220V-240V~/50Hz 2000/10 I/I E S P R 30 P G 3		
	Unit dimensions Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control	kg V/Hz W / A cm n° h n°	65 220V-240V~/50Hz 2000/10 I/I E S P R 30 P G 3		
	Unit dimensions Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control	kg V/Hz W / A cm n° h n° ADL MOP	65 220V-240V~/50Hz 2000/10 I/I E S P R 30 P G 3		
	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control M = electromechanical, E = electronic, F = fuzzy Drum S = stainless steel / Z = zinc coated Tub P = Polyprop./ S = stainless steel Door: aesthetic (R = round, Y = big eye, Q = square) Diameter Outer door frame S = stainless steel / M = metal / P = plastic Inner door G = glass / P = plastic Detergent compartments Removable compartment for liquid detergent Delay timer (from - to) Self cleaning suds pump Water inlet hose cold water / hot water Water drain hose / -support Adjustable feet Safety systems Auto door lock Motor overheating protection No heating without water	kg V/Hz W / A cm n° h n° ADL MOP NHW	65 220V-240V~/50Hz 2000/10 I/I E S P R 30 P G 3		
	Unit dimensions Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control	kg V/Hz W / A cm n° h n° ADL MOP	65 220V-240V~/50Hz 2000/10 I/I E S P R 30 P G 3		
	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control M = electromechanical, E = electronic, F = fuzzy Drum S = stainless steel / Z = zinc coated Tub P = Polyprop./ S = stainless steel Door: aesthetic (R = round, Y = big eye, Q = square) Diameter Outer door frame S = stainless steel / M = metal / P = plastic Inner door G = glass / P = plastic Detergent compartments Removable compartment for liquid detergent Delay timer (from - to) Self cleaning suds pump Water inlet hose cold water / hot water Water drain hose / -support Adjustable feet Safety systems Auto door lock Motor overheating protection No heating without water Auto water cool-down (before drain 90°C boiled water)	kg V/Hz W / A cm n° h n° ADL MOP NHW	65 220V-240V~/50Hz 2000/10 //I E S P R 30 P G 3		
	Unit dimensions (H x W x D) Net weight Voltage/frequency Input power / main fuse (intensity) Work top / removable Control M = electromechanical, E = electronic, F = fuzzy Drum S = stainless steel / Z = zinc coated Tub P = Polyprop./ S = stainless steel Door: aesthetic (R = round, Y = big eye, Q = square) Diameter Outer door frame S = stainless steel / M = metal / P = plastic Inner door G = glass / P = plastic Detergent compartments Removable compartment for liquid detergent Delay timer (from - to) Self cleaning suds pump Water inlet hose cold water / hot water Water drain hose / -support Adjustable feet Safety systems Auto door lock Motor overheating protection No heating without water	kg V/Hz W / A cm n° h n° ADL MOP NHW AWC	65 220V-240V~/50Hz 2000/10 I/I E S P R 30 P G 3		

HW50-1010W/HW50-1010S

Child protection		•
5. Programs		
1) Strong action /cotton cycles (90°C/60°C/40°C/30°C/%)	n°	●/●
2) Normal action / synthetics (90°C/60°C/40°C/30°C/%)	n°	●/●
3) Delicate action / wool or cashmere cycles (60°C/40°C/30°C/%)	n°	●/●
4) Delicates silk (40°C/30°C/※)	n°	•
5) Speedy (40°C/30°C/※, 29min)	n°	•
6) Sport	n°	-
7) Hand wash	n°	-
8) Underwear		-
9) Jeans		-
10) Duvet		-
11) Special programs	n°	4
Single Rinse	n°	•
Single Spin	n°	•
Single Drain		•
Single Wash		•
Optional function keys (additional program settings)		
ON/OFF		•
Start / Pause		•
Delay		•
Extra Rinse		-
Rinse Hold (or Soak)		-
Eco Time		-
Spin Select		•
Temperature Select		•
Baby Care		-
Cold wash		-
Super Wash		-
Pre-wash		-
Easy ironing		-
6. Packing dimensions & loadability		
Packing dimensions (H x W x D)cm	mm	890*650*560
Gross weight	kg	68
40' Container load	pcs	220
7. Logistic / recicling information		
Packing weight	kg	2
Packing materials / Recycling symbols		
Carton (weight)	gr	Shrink package
Polistyren (weight)	gr	1800
Polyetylene foil (weight)	gr	100
Other packing materials (weight)	gr	100
Wood (weight)	kg	-
8. Service	RS	
User instruction (languages)		
Max. failure rate (12 Months after sales to end customer)	%	
9. Delivery Time of First Batch		Available

Chapter 3 Matters needing attention 3-1. Safety



Safety Information

Important - Please read these instructions fully before installation

Before use

- The installation of this appliance is best carried out by 2 people.
- Dispose of all packaging car efully and responsibly.
- This appliance is for indoor use only. Only install in a dry indoor environment.
- The appliance MUST be positioned on a firm level base.
- Do not position the appliance where it is exposed to direct sunlight or heat sources as this will age the plastic and rubber components.
- Warning: Ensure all 3 packing bolts have been removed
- Ensure the appliance is connected directly to a domestic mains water supply.
- Warning: This washing machine MUST only be connected to a cold water supply.
- Ensure all electrical connections are as stated in this document.
- Ensure the appliance is plugged into a separate earthed socket that is easily accessible.
- Ensure the power lead is not trapped under the appliance.
- Do not connect the appliance to the power supply until installation is complete.
- This appliance is for domestic/household use only and is not suitable for commer cial use.
- Check that the water hose joints and connections are secure and there are no leaks. If the hoses leak, do not use until the leaks have been stopped.

During use

- This appliance is not to be used by childr en or persons with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction. Children should be supervised to ensure that they to not play with the appliance.
- Do not use if the power lead is damaged. It must be replaced by the manufacturer, their approved service agent or similarly qualified person.
- Do not use this appliance if there are any missing or damaged parts.
- Only use detergents which are suitable for automatic washing machines and follow the detergent manufacturers recommendations.
- Do not place heavy objects or sources of heat or damp on top of the washing machine.
- Do not cover the appliance during use, as this may block the ventilation holes.
- Do not touch or use the appliance when bar efoot or with wet or damp hands.
- Do not open the detergent drawer during a wash cycle.
- Do not touch the porthole (door) during the washing cycle - it gets hot.
- Do not force the door open. The door is fitted with a self-lock device and will not open until 2-3 minutes after the washing machine stops.
- Do not open the door if water is visible thr ough the porthole.
- Do not wash foam rubber or sponge like materials on a hot wash.
- Do not remove or insert the plug in the presence of flammable gas.
- Do not use flammable detergent, sprays or dry cleaning agents in or near to the appliance.
- Do not attempt to repair the appliance yourself.
 Contact the manufacturer, their approved service agent or the Customer Helpline: 0845 600 4632.

3-2. During Use

Installation

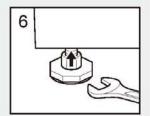
Levelling your washing machine

Before use you MUST ensure the washing machine is level, check with a spirit level (5).

This will minimise vibrations and noise during use plus reduce wear and tear.

Level by adjusting the feet under the appliance.

First adjust the feet by hand to get the appliance level then tighten the nuts up to the underside of the appliance body using a 16mm spanner (6).





Water inlet hose connection

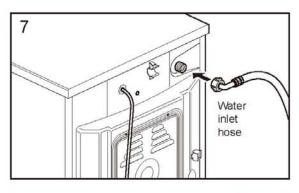


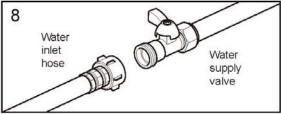
Important: This washing machine MUST only be connected to a cold water supply.

Connect the water inlet hose, the angled connection attaches to the water inlet on the back of the washing machine (7). The straight connection attaches to the water supply valve (8). Ensure all seals are in place before connecting.



Important: Only tighten the hose connection nut by hand - do not overtighten.



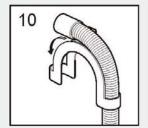


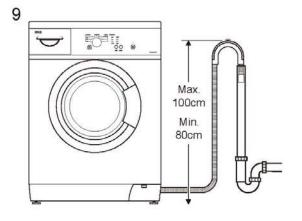
Drain hose connection



Important: The height of the top of the curve in the drain hose MUST be between 80 - 100cm from the floor (9).

Fit the drain hose into the hose clip (10) and attach to the wall etc. at the correct height.



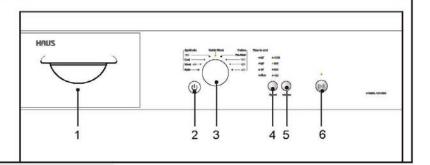




Chapter 4 Operational Guidance

Control Panel Functions

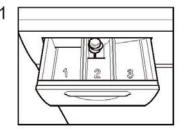
- 1. Detergent drawer
- 2. Power button (& light)
- 3. Programme knob
- 4. Speed button
- 5. Intense button
- 6. Start/pause button



1. Detergent drawer

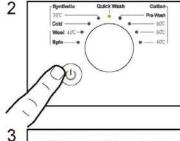
The drawer contains three compartments:

- 1: Main wash detergent
- 2: Fabric softener
- 3: Prewash detergent



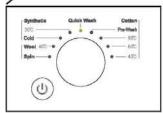
2. Power button

Press this button to switch on the washing machine. Press and hold 2s to switch it off.



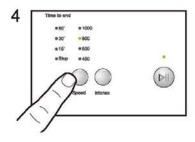
3. Programme knob

By turning the knob clockwise/counterclockwise, the required program can be selected. There are 9 programs available. After a program is selected, the corresponding light will go on.



4. Speed button

Touch this button lightly to select the desired speed. When a speed is set, the indicator light will be light on.



Continued on next page



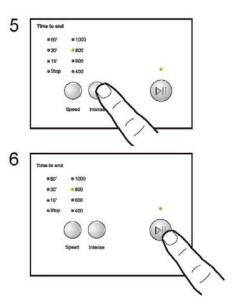
Control Panel Functions

5. Intense button

Touch this button lightly, the indicator light will be light on . you can increase the washing time, rinsing times in main wash stage of the selected program, which is suitable for dirty clothes.

6. Start/pause

When the washing machine is connected to the power socket and a program is selected, lightly touch this button to start operation. During a wash cycle, touch it lightly operation will stop and the indicator light start blinking. Touch it again to resume operation. To cancel a wash program during a wash cycle, touch this button, when the indicator light start blinking, press the Power switch, the program will be cancelled.



HW50-1010W/HW50-1010S

Chapter 5 Program Introduction

Programme Selection Guide

Proc	ramn	ne settina	ig Laundry Temperatu		Detergent compartments			Base on full loading of 5kg	Max.
Programme setting		ne setting	Laundry Temperatur	remperatur e	1 Detergent	2 Softener	3 Prewash	approximate washing time(mins.)	load (kg)
	1	Prewash	Very heavy soiling	60	•	0		around 136	5
	2	90°C	Heavy soiling	90	•	0	x	around 128	5
COTTON	3	60°C	Soiled cotton	60	•	0	х	around 119	5
O	4	40°C	Non-fade and medium soiled cotton	40	•	0	x	around 107	5
	5	Quick wash	Medium soiled laundry	40	•	0	x	around 29	2.5
SYNTHETIC	6	30°C	Non-fade heavily soiled synthetic fibre	30	•	0	×	around 70	3
SYNT	7	Cold	Fade and medium soiled synthetic fibre	*	•	0	×	around 60	3
	8	Wool 40°C	Fade and medium soiled synthetic fibre	40	*€	0	×	around 50	2
	9	Spin		*	x	×	х	around 12	5

'O' means - softener can be added when necessary .

'•' means - detergent can be added when necessary.

'X' means - detergent MUST NOT be added.



Washing Mathods Chapter 6

6-1. Loading

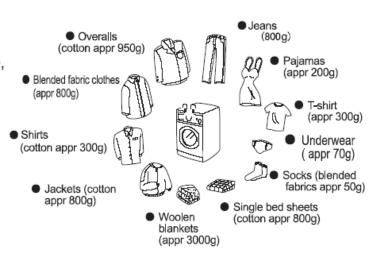
Open the door, put in the laundry piece by piece and then tightly close the door.

Notes:

1) When first using the washing machine, let it run unloaded for one program to prevent the laundry from being tainted by oil or dirty water from the washing machine.

2) Do not overload the

washing machine.



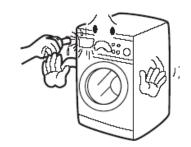
Load Reference

6-2. Adding detergent

Slide out the detergent drawer and put the required detergent and softening agent into the corresponding boxes. Push back the drawer gently.

Caution:

- 1)Do not add liquid detergent to compartment 1 and 2.
- 2) For prewashing program, detergent should be added to both compartments 1 and 2. For other programs, do not add detergent to compartment 1.
- 3) Do not overuse softener; otherwise, it will damage the artificial fibers



Selecting washing program 6-3.

To get the best washing effect, an appropriate washing program should be selected according to the laundry type.



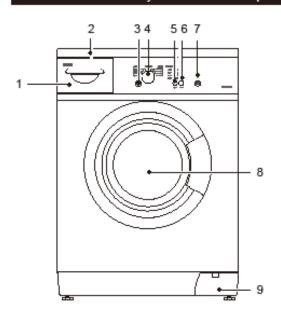
Chapter 7 Appearance brief introduction

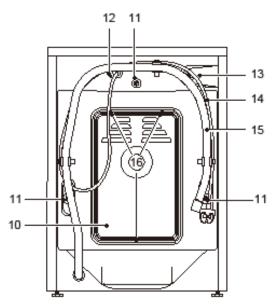
7-1. Name of parts

Parts

If you have damaged or missing parts, call the Customer Helpline: 0845 600 4632

Please familiarise yourself with the parts and accessories listed below





Front

- 1. Detergent drawer
- 2. Top panel
- 3. Power button
- 4. Programme selection dial
- 5. Speed button
- 6. intense button
- 7. Start/pause button
- 8. Door

Back

- 9. Filter
- 10. Back plate
- 11. Packing bolt x3
- 12. Earth terminal
- 13. Water inlet
- 14. Power lead
- 15. Drain hose
- 16. Back plate screw x3

Accessories included







Water inlet hose x 1

Hose clip x 1

Plastic plug x3

Tools required for installation

Phillips screwdriver (medium)







7-2. Net dimension







height:850mm / width:595mm / depth:520mm

Chapter 8 Disassembly and Installation

8-1. Remove packing materials

Installation

Unpacking your washing machine



Caution: 2 people are required to unpack and handle the washing machine, it is recommended that gloves are worn.

a: Carefully remove all packaging materials including the foam base, dispose of correctly.

Note: When opened, water droplets may be visible in the drum etc. this is normal as each appliance is factory tested.

b: Remove the drain hose and power cable from the clips on the back of the machine (1).

Hose/ cable clips

Removing the packing bolts



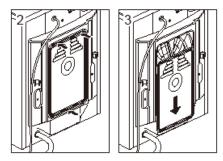
Important: The packing bolts are designed to support the internal components during transit, these MUST be removed before use.

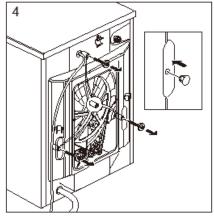
a: Remove the back cover plate, by removing the 3 screws shown and sliding down the back cover plate (2 & 3).

b: Remove all 3 packing bolts from the back using a 13mm spanner or large flatblade screwdriver. Remove the 3 rubber spacers from inside the back of the washing machine (4).

Note: Keep the packing bolts and rubber spacers in a safe place for possible later use.

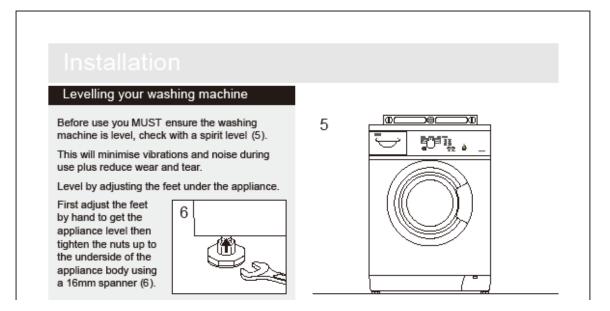
- Replace the back cover plate and refit the screws.
- d: Push fit the plastic plugs into the holes left by the packing bolts (insert - 4).



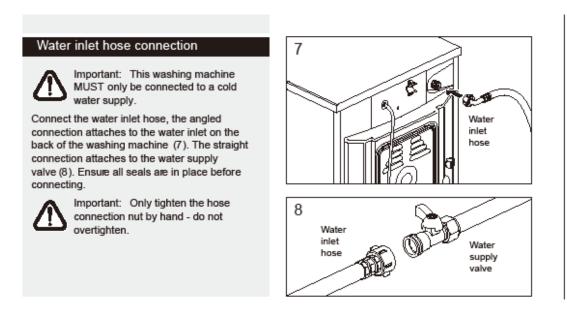




8-2. Adjusting the washing machine



8-4. Joining the Inlet Hose to the Washing Machine



8-5. Drainage Hose

SERVICE MANUL

HW50-1010W/HW50-1010S

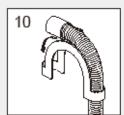


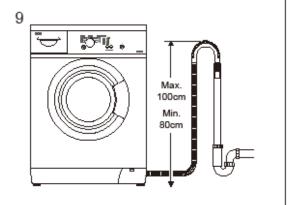
Drain hose connection



Important: The height of the top of the curve in the drain hose MUST be between 80 - 100cm from the floor (9).

Fit the drain hose into the hose clip (10) and attach to the wall etc. at the correct height.





8-6. Connecting to the Power Supply

Installation

Electrical connection



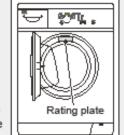
Any electrical work that is required to install this washing machine MUST be carried out by a qualified electrician.



Warning: THIS APPLIANCE MUST BE EARTHED

Before making any electrical connections, ensure that:

- Ensure the power socket is suitable for the maximum power of the washing machine (fuses in the power circuit must be 13 amp).
- The supply voltage should be the same as that indicated in the technical specifications (page 18) and the appliance rating plate (located where shown).



- The appliance should be earthed and in compliance with the applicable law.
- Additional earth cables should not be necessary if the plug and socket are earthed.
 If necessary, an additional earth cable should be attached to the earth terminal on the back of the washing machine and earthed.
- When installed, the power socket must be within easy reach.
- The use of adapters, multiple connectors or extension cables are not recommended.
- The appliance must be connected to a 220-240 volt 50 cycle AC supply by means of a three pin socket, suitably earthed and protected by a 13 amp fuse.
- Should the fuse need to be replaced, a 13 amp fuse approved to BS1363/A must be used.
- The plug contains a removable fuse cover that must be refitted when the fuse is replaced. If the fuse cover is lost or damaged, the plug must not be used until a replacement cover has been fitted or the plug is replaced.
- A damaged plug should be cut off as close to the plug body as possible, the fuse should be removed and the plug disposed of safely.

Plug replacement (UK & Ireland only)

Should you need to replace the plug; the wires in the power cable are coloured in the following way:

Blue - Neutral 'N'

Brown - Live 'L'

Green & Yellow - Earth 'E'

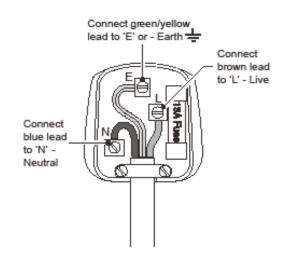
As the colours of the wires in the power cable may not correspond with the colour ed markings identifying the terminals in your plug, and proceed as follows:

The green & yellow wire must be connected to the terminal in the plug that is marked with the letter E or by the earth symbol.

The blue wire must be connected to the terminal that is marked with the letter N.

The brown wire must be connected to the terminal that is marked with the letter L.

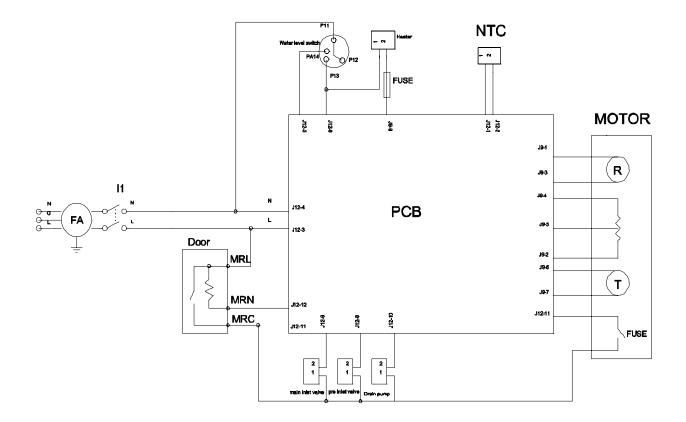
If the power lead is damaged, it must be replaced by a qualified electrician.





Chapter 9 Wiring circuit and Self check

9-1. Wiring circuit



PCB-Printed Circuit Board

NTC-Temperature Sensor

FA-Interference Suppresser

Door-Door Lock

I1-Power Switch

Main inlet valve/pre inlet valve -Water Inlet Magnetic Valve

Water level Switch - Pressure Switch

Drain pump-Drainage Pump

Heater-Heating element

Motor - Motor



9-2. Self check

Press "Strong Wash" button, and plug in, then the WM will be on self-inspection mode, all the indication light will be on. Press start/pause button starts the Testing Program.

- 1.Door lock switch testing, if the door is unlooked, Failure alarm 1.
- 2. Water inlet for main wash valve 5S, Water inlet for prewash valve 5S, and hot water inlet 5S, if it can't reach the 1st water level within 2 Mins, Failure alarm 5. 3. Heating 10 秒
- 3. Heat the water for 10 Secs.
- 6. Water drainage to empty cylinder water level, if it can't reach the empty cylinder water level within 2 Mins, Failure alarm 2.
- 7. Spin speed to the Max RPM of this Model.
- 9. Unlock program finishes, all the indication light is off except the "stop" indication light.

If it's necessary to stop the program during the testing, press the start/pause button or makes power off; if there's failure alarm during the testing, pls deal with it according to the Alarm Handling Methods.

9-3 Model selection

Press the "Speed" and "Strong wash" button, the machine will be on Model Selection mode, the Buzzer beeps one time.

When it comes in the Model selection mode, the 55cm 6kg 1200 rpm model is set as default, during the following time, all the indication light is on alternately, the light of spin exclusion is on; the light of speed is all on. Press "speed" button, makes 5kg and 6kg switch over.

Speed indication light status	Corresponding Model
all on	6kg
all off	5kg

X.2 The speed of the model can be adjustable bwtween

1250/1050/950/850/750/650/1350 under the condition that all the speed light is off, while the speed can be adjustable between 1260/1060/960/860/760/660/1360 with all the speed light on.

washing program indication	Corresponding spin
light	speed
Light of spin exclusion on	1350/1360
light of wool wash on	1250/1260
light of synthetic 0 °C on	1050/1060
light of synthetic 30 °C on	950/960
light of quick wash on	850/860

light of cotton pre-wash on	750/760
light of cotton & flax 90 on	650/660
washing program indication	Corresponding spin
light	speed

X.3 The model can only be selected from high spin speed to lower spin speed, once saved, it can't reverse adjust, however, when the Temperature sensor is off, it can.

Chapter 10 Error Display and troubleshooting

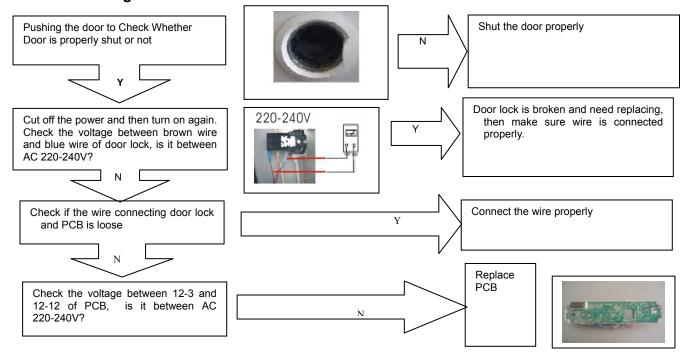
10-1. Error Display

Error 1

The start indicator wasn't lighted, and the buzzer sound abnormaly.

Error message:Door is not properly shut 20s after program is started.

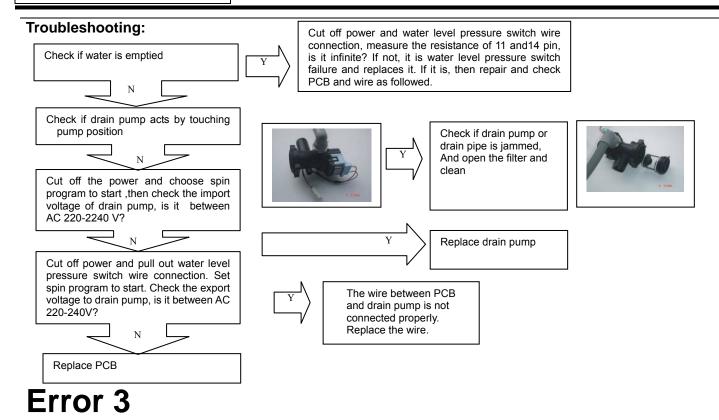
Troubleshooting:



Error 2

The start indicator lighted on 0.2s and off 0.2s for twice, repeate 4s later.

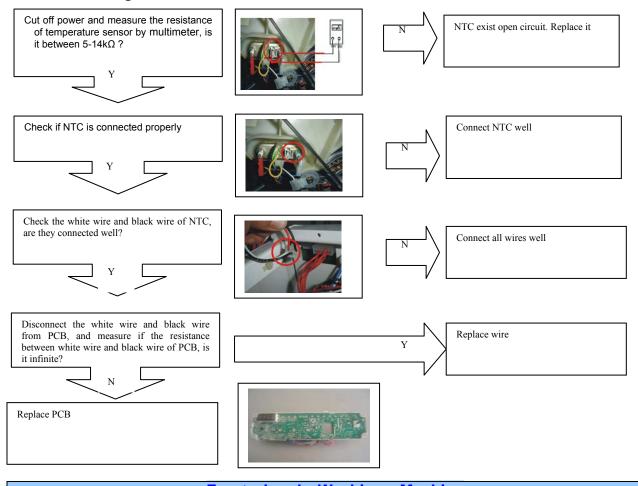
Error message: Drainage error, water not emptied within 4 min.



The start indicator lighted on 0.2s and off 0.2s for 3 times, repeate 4s later .

Error message:Temperature sensor is not properly connected or damaged (display at the end of a program).

Troubleshooting:



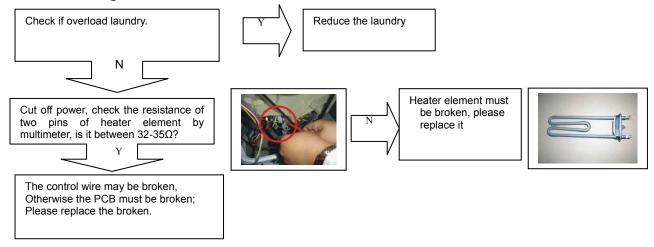
HW50-1010W/HW50-1010S

Error 4

The start indicator lighted on 0.2s and off 0.2s for 4 times, repeate 4s later .

Error message: The heater may be broken

Troubleshooting:

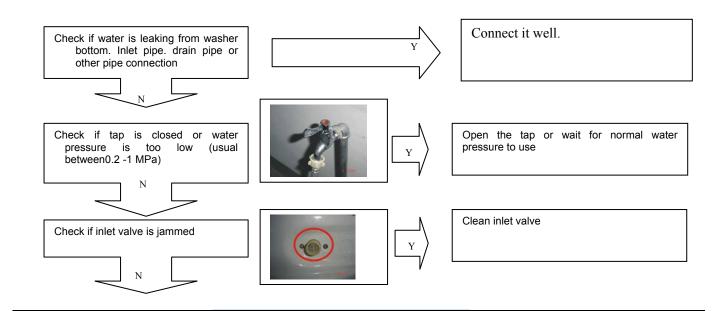


Error 5

The start indicator lighted on 0.2s and off 0.2s for 5 times, repeate 4s later.

Error message: The required water level is not reached within 8 min, or the water level exceeds the protection value

Troubleshooting:

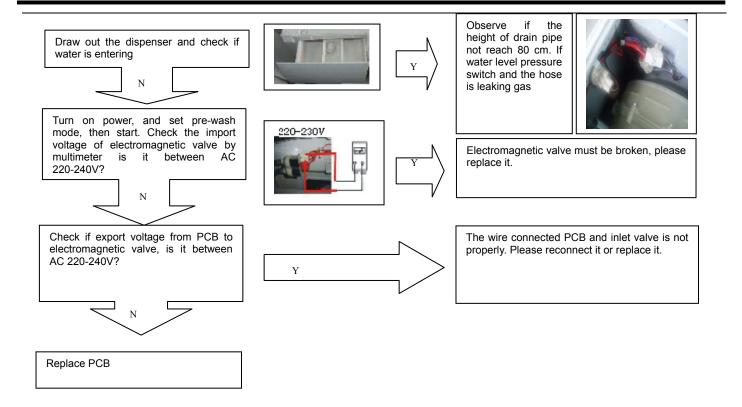


Washing

Machine

Load

Front

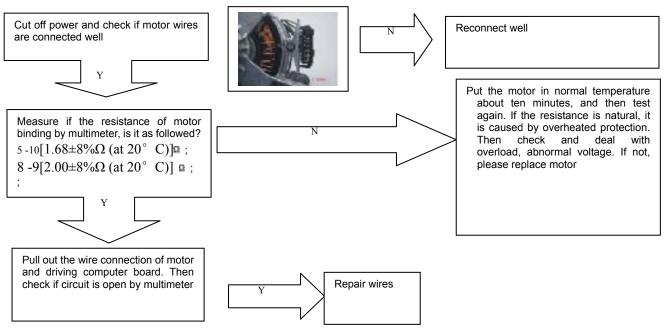


Error 7

The start indicator lighted on 0.2s and off 0.2s for 7 times, repeate 4s later .

Error message. Motor overheat protection or is damaged.

Troubleshooting:



connected well by pulling the plug of

Check if power plug exists 220V-240V

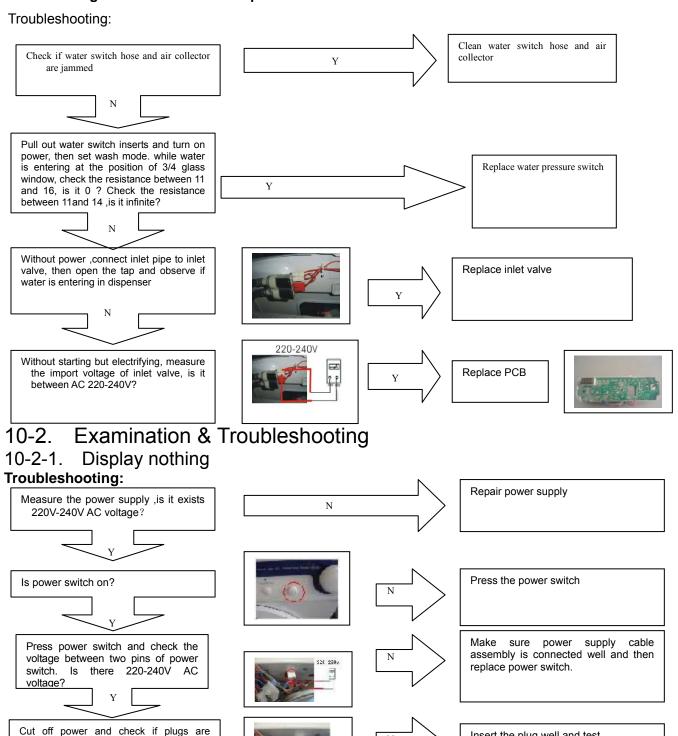
AC voltage at the import pin

PCB.

Error 8

The start indicator lighted on 0.2s and off 0.2s for 8 times, repeate 4s later.

Error message. Water level exceeds protection value.

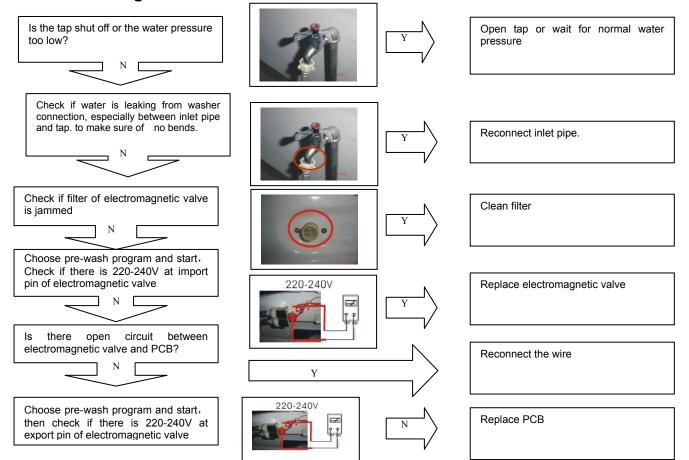


Insert the plug well and test

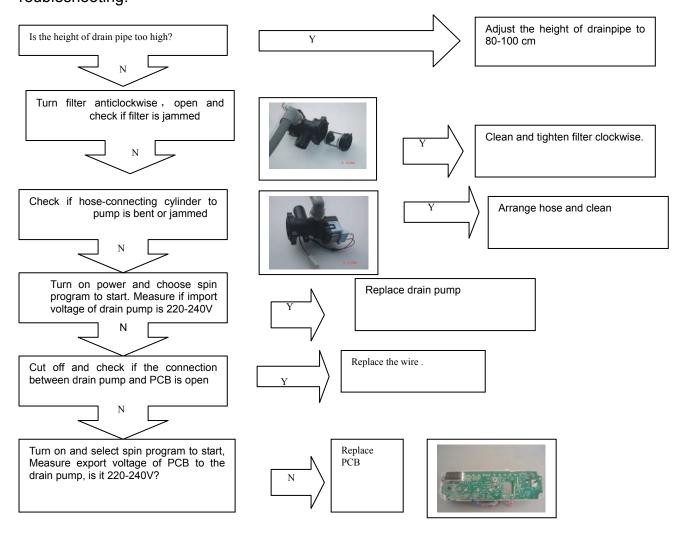
Replace PCB

10-2-2. No water inletting

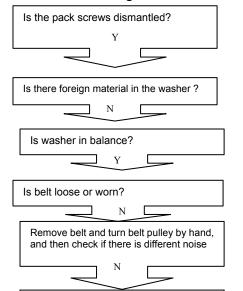
Troubleshooting:



10-2-3. No draining roubleshooting:

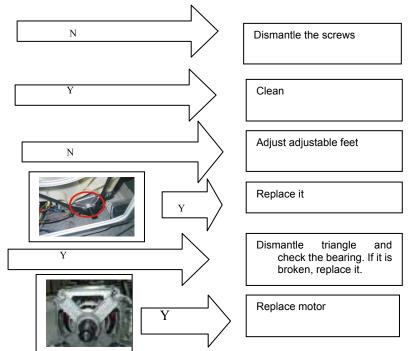


10-2-4. Abnormal noise and vibration Troubleshooting:

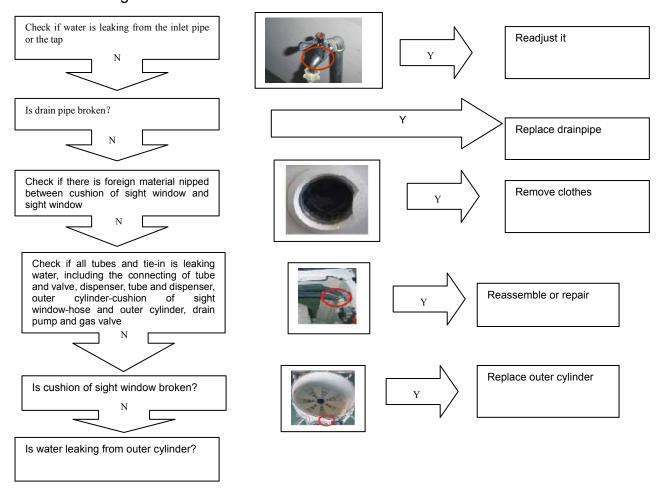


Turn on power and set spin program, then start, check if there is different

noise from motor



10-2-5. Water leaking Troubleshooting:





Chapter 11 Maintenance

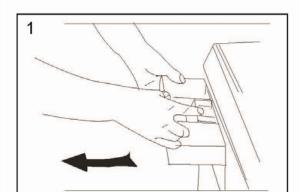
Care and Maintenance

General



Important: Always unplug the washing machine from the power socket during cleaning and maintenance.

- After each wash, turn off the machine and switch off at the mains to save electricity and for safety. Wipe clean the lower part of the porthole.
- Clean the exterior and rubber components using a soft cloth dampened with a mild detergent, do not use harsh or corrosive cleaning agents.
- Clean the water inlet and inlet filter regularly to prevent blockages and prolong the life of your washing machine.
- When not in use, leave the door slightly open to prevent the formation of moisture and odours.

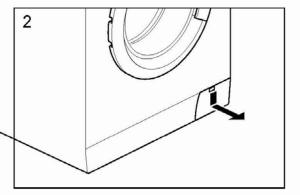


Detergent drawer

Clean the detergent drawer regularly.

When cleaning the dispenser box, first pull out the drawer. Then press down lightly, and continue to pull out, so you can remove the dispenser box.(1)

Clean with water and replace.



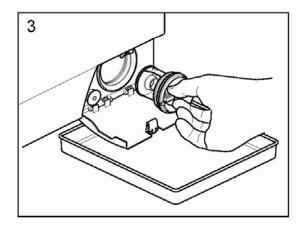
Filter

The filter should be removed and cleaned about once a month.

- a. Lift the catch and open the outer cover (2).
- b. Place a suitable container under the filter to collect any waste water.
- c. Unscrew the filter (anti-clockwise) and remove (3).
- d. Rinse the filter with water.
- e. Replace the filter and turn clockwise to lock in place.



Important: The filter must be securely fitted in place or it may leak.

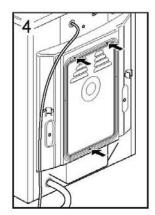


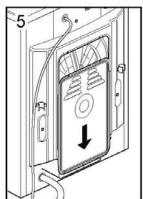
Care and Maintenance

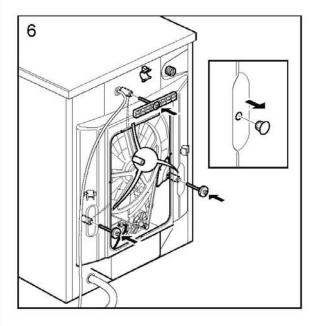
Transporting the washing machine

If the washing machine is to be transported, the packing bolts and rubber spacers should be replaced to prevent damage.

- a: Remove the back cover plate, by removing the 3 screws shown and sliding down the back cover plate (4 & 5).
- b: Remove the plastic plugs from the 3 packing bolt holes (insert 6).
- c: Position all 3 rubber spacers inside the back of the washing machine (6).
- d: Line up the holes and insert all 3 packing bolts and tighten using a 13mm spanner or large flatblade screwdriver (6).
- e: Replace the back cover plate and refit the screws.







Sincere Forever